

Approved By J. B. Stanley	Vogtle Electric Generating Plant	18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 1 of 11

ABNORMAL OPERATING PROCEDURE CONTINUOUS USE


PURPOSE

This procedure provides instructions when plant conditions require a rapid load reduction or plant shutdown in a controlled manner in the judgment of the SS.

Entry	Condition	Target	Approx. Time @ 3-5%/min
17015-D05 17015-E01	MFPT High Vibrations	<70% RTP	6-10 minutes
17019-B04 18025-C	Condenser Low Vacuum or Circ Water Pump Trip or Loss of Utility Water	Vacuum >22.42" Hg and STABLE or RISING	
18009-C	SG Tube Leak (≥75 gpd with an ROC ≥30 gpd/hr)	<50% RTP within 1 hour	10-17 minutes
18009-C	SG Tube Leak (≥5 gpm)	20% RTP within 1 hour & trip reactor	16-27 minutes
18039-C	Confirmed Loose Part	20% RTP quickly	16-27 minutes
	SS determination based on plant conditions	As determined by the SS	

MAJOR ACTIONS

- ◆ Perform Pre-job Brief.
- ◆ Perform rapid power reduction.

United States Nuclear Regulatory Commission Official Hearing Exhibit	
In the Matter of: Charlissa C. Smith (Denial of Senior Reactor Operator License)	
	ASLBP #: 13-925-01-SP-BD01
	Docket #: 05523694
	Exhibit #: CCS-051-00-BD01
	Admitted: 7/17/2013
	Rejected:
Other:	Identified: 7/17/2013 Withdrawn: Stricken:

Approved By J. B. Stanley	Vogtle Electric Generating Plant	Procedure Number Rev 18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 2 of 11

CONTINUOUS ACTIONS

Step

Actions

- | | |
|------|--|
| — 6 | – Monitor plant conditions warranting a turbine load rate greater than 5%/min for tripping the reactor and going to 19000-C, E-0 REACTOR TRIP OR SAFETY INJECTION. |
| — 7 | – Maintain Tavg within 6°F of Tref. |
| — 8 | – Maintain reactor power and turbine power matched. |
| — 9 | – Maintain PRZR Pressure at 2235 psig. |
| — 10 | – Maintain PRZR Level at program. |
| — 11 | – Maintain SG level between 60% and 70%. |
| — 14 | – Monitor Steam Dumps operation for C-7 reset. |
| — 16 | – Monitor for adequate load reduction or that plant conditions no longer require shutdown, to stabilize power level. |

Approved By J. B. Stanley	Vogtle Electric Generating Plant	Procedure Number Rev 18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 3 of 11

SHUTDOWN BRIEFING

METHOD

- Auto rod control should be used.
- Reduce Turbine Load at approximately 3% RTP per minute (approx 36 MW_e) up to 5% RTP (approx 60 MW_e).
- Borate considering the calculations from the reactivity briefing sheet and BEACON.
- Maintain AFD within the doghouse.
- SS (or SRO designee) - Maintain supervisory oversight.
- All rod withdrawals will be approved by the SS.
- Approval for each reactivity manipulation is not necessary as long as manipulations are made within the boundaries established in this briefing (i.e. turbine load adjustment up to 60 MW_e, etc.).
- A crew update should be performed at approximately every 100 MW_e power change.
- If manpower is available, peer checks should be used for all reactivity changes.

OPERATIONAL LIMITS

- Maintain T_{AVG} within ±6°F of T_{REF}. If T_{AVG}/T_{REF} mismatch >6°F and *not* trending toward a matched condition or if T_{AVG} ≤551°F, then trip the reactor.
- If load reduction due to a loss of vacuum, every effort should be made to maintain the steam dumps closed (Permissive C-9 ≥24.92" Hg).

INDUSTRY OE

- Shift supervision must maintain **effective oversight** and exercise **conservative decision making**.
- Correction of significant RCS T_{AVG} deviations should only be via secondary plant control manipulations and not primary plant control manipulations (i.e., do not withdraw control rods or dilute).

Approved By J. B. Stanley	Vogtle Electric Generating Plant	Procedure Number Rev 18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 4 of 11

ACTION/EXPECTED RESPONSE

RESPONSE NOT OBTAINED

__1. Perform SHUTDOWN BRIEFING.

__2. Verify rods in AUTO.

__3. Reduce Turbine Load at the desired rate up to 5%/min (60 MWE/min).

__4. Borate as necessary by initiating 13009, CVCS REACTOR MAKEUP CONTROL SYSTEM.

__5. Initiate the Continuous Actions Page.

__*6. **Check desired ramp rate - LESS THAN OR EQUAL TO 5%/MIN.**

*6. IF conditions warrant a turbine load rate greater than 5%/min, THEN perform the following:

__a. Trip the reactor.

__b. Go to 19000-C, E-0 REACTOR TRIP OR SAFETY INJECTION.

*7. **Maintain Tavg within 6°F of Tref:**

__a. Monitor Tavg/Tref deviation (UT-0495).

__b. Verify rods inserting as required.

__c. Energize Pressurizer back-up heaters as necessary.

__b. Manual rod control should be used with insertions of up to 5 steps at a time.

Approved By J. B. Stanley	Vogtle Electric Generating Plant	Procedure Number Rev 18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 5 of 11

ACTION/EXPECTED RESPONSE

RESPONSE NOT OBTAINED

***8. Maintain reactor power and turbine power – MATCHED.**

___ a. Balance reactor power with secondary power reduction using boration and control rods.

___ b. Check rate of reactor power reduction - ADEQUATE FOR PLANT CONDITIONS.

___ c. Check RCS Tavg - GREATER THAN 551°F (TS 3.4.2).

___ d. Check RCS Tavg - WITHIN 6°F OF TREF.

b. Perform the following:

___ 1) Trip the reactor.

___ 2) Go to 19000-C, E-0 REACTOR TRIP OR SAFETY INJECTION.

c. Perform the following:

___ 1) Trip the reactor.

___ 2) Go to 19000-C, E-0 REACTOR TRIP OR SAFETY INJECTION.

d. IF Tavg/Tref mismatch can NOT be maintained less than 6°F, THEN perform the following:

___ 1) Trip the reactor.

___ 2) Go to 19000-C, E-0 REACTOR TRIP OR SAFETY INJECTION.

___ *9. **Maintain PRZR Pressure - AT 2235 PSIG.**

___ *10. **Maintain PRZR Level - AT PROGRAM.**

Approved By J. B. Stanley	Vogtle Electric Generating Plant	Procedure Number Rev 18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 6 of 11

ACTION/EXPECTED RESPONSE

RESPONSE NOT OBTAINED

- ___ *11. **Maintain SG Level – BETWEEN 60% AND 70%.**
- ___ 12. **Notify the System Operator that a load reduction is in progress.**
- 13. **Notify SM to make the following notifications as appropriate:**
 - ___ **Plant Management Notifications using 10000-C, CONDUCT OF OPERATIONS.**
 - ___ **NMP-EP-110, EMERGENCY CLASSIFICATION DETERMINATION AND INITIAL ACTION.**
 - ___ **00152, FEDERAL AND STATE REPORTING REQUIREMENTS.**
 - ___ **Chemistry Technical Specification sampling for load reductions greater than 15% using 35110-C, CHEMISTRY CONTROL OF THE REACTOR COOLANT SYSTEM.**
 - ___ **QC to perform a NOPT inspection using 84008, RPV ALLOY 600 MATERIAL INSPECTIONS AND REPORTS for reactor shutdowns.**

Approved By J. B. Stanley	Vogtle Electric Generating Plant	Procedure Number Rev 18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 7 of 11

ACTION/EXPECTED RESPONSE

RESPONSE NOT OBTAINED

NOTE

Attempts should be made to keep steam dumps closed if power reduction is required for Condenser problem.

___*14. **Check steam dumps – CLOSED.**

*14. Perform the following:

___a. Reduce Tavg using control rods and/or boration.

___b. WHEN steam dumps are closed,
THEN reset C-7.

___15. Check Turb/Gen to remain online.

___15. Go to Step 18.

*16. **Check desired plant conditions achieved:**

___16. WHEN desired plant conditions are achieved,
THEN Go to Step 17.

___Adequate load reduction.

-OR-

___Plant conditions no longer require shutdown.

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Approved By J. B. Stanley	Vogtle Electric Generating Plant	Procedure Number Rev 18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 8 of 11

ACTION/EXPECTED RESPONSE

RESPONSE NOT OBTAINED

17. Perform the following:

- ___a. Stabilize power level.
- ___b. Place rods in MANUAL and match Tavg with Tref.
- ___c. Maintain stable plant conditions.
- ___d. Go to 12004-C, POWER OPERATION (MODE 1) Section 4.2 and perform actions from the starting power level to ending power level.

___18. Check reactor power level - LESS THAN OR EQUAL TO 20%.

___19. Stop the heater drain pumps.

20. Check if desired to maintain reactor critical at 20% power.

- ___a. Stabilize power level.
- ___b. Place rods in MANUAL and match Tavg with Tref.
- ___c. Maintain stable plant conditions.

___18. Return to Step 3.

20. Perform the following:

- ___1) Trip the reactor.
- ___2) Go to 19000-C, E-0 REACTOR TRIP OR SAFETY INJECTION.

Approved By J. B. Stanley	Vogtle Electric Generating Plant	Procedure Number Rev 18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 9 of 11

ACTION/EXPECTED RESPONSE

RESPONSE NOT OBTAINED

21. Remove one main feedwater pump from service by performing the following:

___a. Place selected MFPT speed controller in MAN:

MFPT-A: SIC-509B

MFPT-B: SIC-509C

___b. Slowly lower selected MFPT speed until remaining MFP assumes load:

- Selected MFP discharge pressure - LESS THAN REMAINING MFP DISCHARGE PRESSURE.

-AND-

- SG steam flow/feed flow – MATCHED.

___c. Open selected MFPT drains:

MFPT A	MFPT B
HV-3105	HV-3106
HV-3107	HV-3108
HV-3117	HV-3118
HV-3121	HV-3122
HV-3119	HV-3120

*Step 21 continued on next page

Approved By J. B. Stanley	Vogtle Electric Generating Plant	Procedure Number Rev 18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 10 of 11

ACTION/EXPECTED RESPONSE

RESPONSE NOT OBTAINED

___d. Trip selected MFPT:

MFPT-A - HS-3169

MFPT-B - HS-3170

22. Transfer steam dumps to STEAM
PRESSURE mode:

___a. Place STEAM DUMP CONTROL
PIC-507 in MAN.

___b. Check no demand on PIC-507.

___b. Match Tavg with Tref using rods
or boration/dilution.

___c. Place STEAM DUMP CONTROL
MODE SELECT HS-500C in
STM PRESS.

d. Control Tavg for current reactor
power level:

___ Manual control.

-OR-

___ Place PIC-507 in AUTO at
desired setpoint.

___23. Transfer steam load to steam dumps
while holding reactor power stable
and lowering turbine load.

___24. Trip turbine when load has been
reduced to 5% (61 MW).

___25. Go to 12004-C, POWER
OPERATION (MODE 1).

* END OF PROCEDURE TEXT

Approved By J. B. Stanley	Vogtle Electric Generating Plant	Procedure Number Rev 18013-C 7.2
Date Approved 3/24/09	RAPID POWER REDUCTION	Page Number 11 of 11

REFERENCES / COMMENTS

Commitment / Comment

1994328863

Step 17 12004-C Section 4.2 is referenced. If that section is re-sequenced, then this step will need to be modified.